1 Scope

1.1 Scope

This procedure establishes requirements for installation of sense wires during module assembly.

1.2 Applicability

1.2.1 Applicability

This procedure applies to the installation of all sense wires by the Indiana and Duke Production Facilities.

1.2.2 Relation to Other ATLAS Project Requirements

The assembly procedure described by this specification is in addition to other tests and inspections required for module assembly. Module assembly may continue only after acceptable results from this procedure.

2 Applicable Documents

2.1 Document List

The following documents of the issue in effect on the effective date of this specification form a part of this specification to the extent specified herein.

2.1.1 ATL-IT-EY-0004, ATLAS U.S. Environmental, Health, and Safety Plan

2.2 Amendments and Revisions

Whenever this procedure is amended or revised subsequent to its effective date, the Revised Version will be placed in the Engineering Data Management System, the Production DataBase displays, and released to the technicians. The Production Engineers will coordinate release to the technicians.

3 Requirements

3.1 Background

The sense wires attract the electrons, which are liberated by the passage of a charged high-energy particle through the straw. The number of electrons is increased greatly by an amplification process, which occurs in the gas close to the sense wires. The electrons are transferred to the wire and from there to the tension plate and the electronics on the tension plate. In order that the amplification is the same along the wire, the wire must be centered in the straw tube. This is done by making the straw straight by tensioning the wire and by holding the wire in the middle of the straws by the wire supports. A wire must be pulled through each straw, tensioned and tested. A semi-automated procedure has been developed to do this.

Appendix A provides a checklist to be used by Technicians performing this procedure.

4 Preparation for Delivery

4.1.1 Storage, Packing , and Shipping Requirements

There are no storage, packing, and shipping requirements applicable to this procedure.

5 Environment, Health, and Safety (EH&S)

6 References

6.1 ATLITD_0008, Wire Subassembly

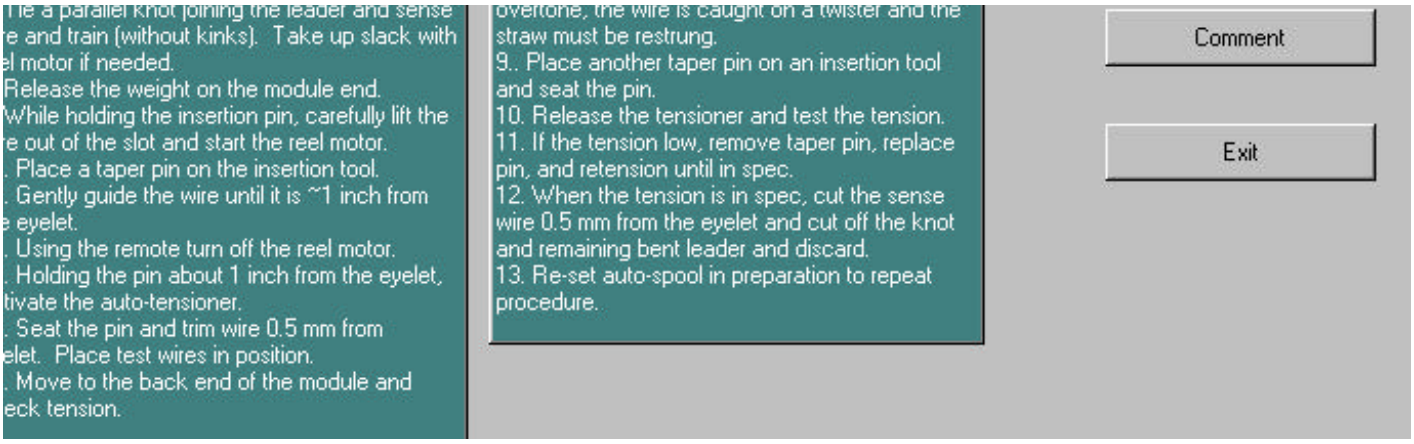
Appendix A

Table Name: tblChecklistInstallSenseWires

Step	*Check List Steps*
1	Scan the "Assembly Procedure for Installing Sense Wires" Product ID Barcode.
2	Scan the Sense Wire Spool Product ID barcode.
3	Scan the Taper Pins Product ID barcode.
4	Insure the work area is clean and wipe down the machine and tools with alcohol. Check wiring, speaker arrangement, and HV box connections. Enter "Done."
5	Wearing gloves, turn on power, air supply, alarm, position the target, and check level. Enter "Done."
6	Check for adequate lead wire on the spool and check for tangles. Enter "Done."
7	Display the Wire Stringing pop-up form.
8	Cover sense wire spool, lead wire, and module ends in bags at the end of the session. Return tools to the box. Enter "Done".
9	To resume stringing later, enter "Repeat"; this will take you to the "Insure work area is clean" step, then click on Save/Restore. When you Restore you will continue from that point. If you are done with the module, scan "Done"
10	Enter "Save" to record data and exit form. Otherwise enter "Cancel" to exit form without saving data.

Appendix B

frmInstallSenseWires



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Assembly Procedure for Installing Sense Wires Product ID Barcode

20ITIND000087 6

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Approvals

Name	Signature	Revision	Date
J .Callahan		B	
D .Rust		B	
C. Wang		B	